



OWNER'S MANUAL

Hybrid Cedar Elite and Cedar Elite Premium Saunas



Please do not hesitate to contact
our consumer hotline at
1-800-759-0977 with any questions
that may arise during assembly or
use of this product.



Rev. 03/24

SA7010/SA1315/SA1322

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NOTE: The information contained in this manual is subject to change without notice.

ASSEMBLY TIPS & WARNINGS

- Before you begin, read all assembly instructions and safety warnings carefully.
- This sauna requires at least 2 adults to complete assembly.



- Remove all of the contents from the boxes and verify that you have all of the parts shown on the Parts Identifier (Page 5) before you begin assembly. *Note: Some parts may be pre-installed or pre-assembled.*
- This manual is used for the assembly of several sauna models; therefore, some figures or drawings may not look exactly like your product.
- Cover the sauna floor during assembly to avoid staining the unfinished wood surface.
- Retain this owner's manual for future reference.

ELECTRICAL REQUIREMENTS:

- We recommend consulting a licensed electrician and checking local ordinances before installing ANY sauna.
- These saunas require a 20 amp receptacle and a 30 amp circuit breaker. **Note: Electrical modifications may be required to accommodate 20 amp power.**
- Refer to the serial plate on the back of the sauna for complete electrical specifications.
- **These saunas require a dedicated circuit - no other appliances should share the same outlet with the sauna.**



FIRE WARNING: If your sauna is not properly installed by an electrician, it may cause a house fire.

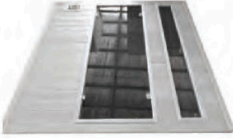






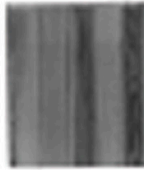













CHOOSING A LOCATION:

- This sauna should only be placed INDOORS on a dry, level surface.
- There should be a minimum of 5 inches clearance between the sauna and any wall.
- Make sure the main power cord will reach the outlet and remain easy to access.
- The sauna should only be used in a dry location as moisture will damage the wood and electrical components.
- Keep the sauna away from any potential hazards including water sources, flammable objects, and combustible materials.

HEALTH & SAFETY WARNINGS

1. Review all instructions and warnings before operating your sauna. A sauna is not a toy. Serious injury may result from negligence, intentional misuse, and failure to follow safety instructions.
2. Hyperthermia Danger: Hyperthermia occurs when the body absorbs more heat than it can dissipate. Hyperthermia is a medical emergency and requires immediate treatment to prevent disability or death. It is very important not to allow your body's core temperature to rise above 103°F. Symptoms of hyperthermia include dizziness, lethargy, drowsiness, and fainting. The effects of hyperthermia may include failure to perceive heat, failure to recognize the need to exit the sauna, unawareness of the impending health hazard, physical inability to exit the sauna, and unconsciousness.
3. If you are feeling uncomfortable, faint, or dizzy - exit the sauna immediately.
4. Do not exceed recommended time and temperature guidelines.
5. Do not touch or interfere with the temperature sensor on the control panel.
6. Do not touch or spray water on the heater elements.
7. Do not use the sauna while under the influence of drugs or alcohol.
8. Do not sleep inside the sauna.
9. Do not use the sauna immediately following strenuous exercise. Allow your body to cool down for 30 minutes before entering the sauna.
10. Pets should never be placed inside the sauna.
11. Pregnant women, children under the age of 6, the elderly, and infirm should not use the sauna.
12. Children over the age of 6 should always be supervised by an adult.
13. People with health problems including open wounds, fever, sunburn, or dehydration should not use the sauna.
14. People suffering from obesity or with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using the sauna.
15. Consult a physician before using the sauna if you take any prescription medications.
16. Keep towels and combustible materials away from the heater elements.
17. Remove all towels and materials after your sauna session.
18. Never leave your sauna unattended while in use.
19. Always unplug the sauna and allow it to cool down before performing any cleaning or maintenance.
20. Always turn off and unplug the sauna when not in use.

PARTS IDENTIFIER (NOT TO SCALE)

 FRONT PANEL WITH GLASS DOOR	 LEFT PANEL	 RIGHT PANEL	 BACK PANEL	 ROOF
 ROOF COVER	 FLOOR PANEL	 BENCH SUPPORT (2)	 BENCH SEAT LONG (1), SHORT (2)	 BENCH SUPPORT HEATER LONG (1), SHORT (2)
 BACKREST	 DOOR HANDLE	 TOWEL HOOK	 TOUCH SCREEN CONTROL PANEL	 MOOD LIGHTING REMOTE
 OXYGEN IONIZER	 2" (50mm) SCREW²	 1-1/8" (30mm) SCREW²	 3/4" (20mm) SCREW²	² Extra hardware is included - It is normal to have extra screws leftover when sauna assembly is complete.
ADDITIONAL EQUIPMENT REQUIRED:  PHILLIPS HEAD SCREWDRIVER*	 STEP LADDER*			

*Not included

REPLACEMENT PARTS

The following page lists part numbers specific to your particular sauna model. In the event that you need replacement parts, use this guide to reference the part number. It is important to use only replacement parts specified by the manufacturer. The use of unauthorized substitutes may damage your sauna or cause electrical hazards resulting in injury or fire, and will void the warranty. **For replacement parts, please call 1-800-759-0977.**

REPLACEMENT PARTS (CONT.)

SA7010 3 TO 4-PERSON HYBRID CEDAR ELITE SAUNA WITH CARBON HEATERS

REF. #	DESCRIPTION	PART NUMBER	QTY.
1	FLOOR	SAP7062	1
2	BACK PANEL	SAP7057	1
3	LEFT PANEL	SAP7058	1
4	RIGHT PANEL	SAP7059	1
5	FRONT PANEL with GLASS DOOR	SAP7056	1
6	ROOF	SAP7061	1
7	ROOF COVER	SAP2807	1
8	BENCH HEATER PANEL (LONG)	SAP7065	1
9	BENCH HEATER PANEL (SHORT)	SAP7066L or R	2
10	BENCH SEAT (LONG)	SAP7060	1
11	BENCH SEAT (SHORT)	SAP7063L or R	2
12	FRONT SIDE BENCH SUPPORT	SAP7064	2
13	OXYGEN IONIZER	SAP2409	1
14	DOOR HANDLE	SAP2812	1 SET
15	BACKREST	SAP2818	1
16	TOWEL HOOK	SAP2811	1
17	330W HEATER ELEMENT – BACK PANEL	SAP2422	2
18	330W HEATER ELEMENT – LEFT PANEL	SAP2422	2
19	330W HEATER ELEMENT – RIGHT PANEL	SAP2422	2
20	180W HEATER ELEMENT – BACK BENCH HEATER	SAP2419	1
21	80W HEATER ELEMENT – SIDE BENCH HEATER	SAP2420	2
22	2" (50mm) SCREW	SAP2411	17
22	1-1/8" (30mm) SCREW	SAP2411	6
22	3/4" (20mm) SCREW	SAP2411	20
*	GLASS DOOR	SAP2814	1
*	METAL GLASS CLIPS	SAP2537	2
*	DOOR MAGNETS	SAP25371	2
*	DOOR HINGES	SAP24154	2
*	BUCKLES	SAP2607	12
*	MAIN POWER CABLE	SAP2704	1
*	WOODEN COVER FOR POWER CABLE	SAP3128	1
*	POWER SUPPLY BOX	SAP24072	1
*	WIRE FOR CIRCUIT BOARD TO POWER SUPPLY	SAP2824	1
*	HEATER CIRCUIT BOARD	SAP2826	1
*	25 AMP OVERCURRENT PROTECTOR	SAP2530	1
*	THERMOSTAT WIRE	SAP25314	1
*	TOUCH SCREEN CONTROL PANEL	SAP7036	1
*	CONTROL PANEL WIRING HARNESS	SAP2822	1
*	CONTROL PANEL FUSE	SAP2823	1
*	SPEAKERS	SAP2416	2
*	INTERIOR LIGHT FIXTURE	SAP2604	1
*	EXTERIOR LIGHT FIXTURES	SAP2605	5
*	COLOR THERAPY LIGHT	SAP24101	1
*	WIRE FOR COLOR THERAPY CONTROL PANEL	SAP2532	1
*	MOOD LIGHTING	SAP2815	1
*	MOOD LIGHTING REMOTE	SAP2816	1
*	MOOD LIGHTING REMOTE BATTERY	SAP28161	1
*	VENTILATION COVER	SAP2817	1

REPLACEMENT PARTS (CONT.)

SA1315 3 TO 4-PERSON CEDAR ELITE SAUNA WITH CARBON HEATERS

REF. #	DESCRIPTION	PART NUMBER	QTY.
1	FLOOR	SAP2806	1
2	BACK PANEL	SAP2801	1
3	LEFT PANEL	SAP2802	1
4	RIGHT PANEL	SAP2803	1
5	FRONT PANEL with GLASS DOOR	SAP2800	1
6	ROOF	SAP2805	1
7	ROOF COVER	SAP2807	1
8	BENCH HEATER PANEL (LONG)	SAP2810	1
9	BENCH HEATER PANEL (SHORT)	SAP2813L or R	2
10	BENCH SEAT (LONG)	SAP2804	1
11	BENCH SEAT (SHORT)	SAP2808L or R	2
12	FRONT SIDE BENCH SUPPORT	SAP2809	2
13	OXYGEN IONIZER	SAP2409	1
14	DOOR HANDLE	SAP2812	1 SET
15	BACKREST	SAP2818	1
16	TOWEL HOOK	SAP2811	1
17	330W HEATER ELEMENT - BACK PANEL	SAP2422	2
18	330W HEATER ELEMENT - LEFT PANEL	SAP2422	2
19	330W HEATER ELEMENT - RIGHT PANEL	SAP2422	2
20	180W HEATER ELEMENT - BACK BENCH HEATER	SAP2419	1
21	80W HEATER ELEMENT - SIDE BENCH HEATER	SAP2420	2
22	2" (50mm) SCREW	SAP2411	17
22	1-1/8" (30mm) SCREW	SAP2411	6
22	3/4" (20mm) SCREW	SAP2411	20
*	GLASS DOOR	SAP2814	1
*	METAL GLASS CLIPS	SAP2537	2
*	DOOR MAGNETS	SAP25371	2
*	DOOR HINGES	SAP24154	2
*	BUCKLES	SAP2607	12
*	MAIN POWER CABLE	SAP2704	1
*	WOODEN COVER FOR POWER CABLE	SAP3128	1
*	POWER SUPPLY BOX	SAP24072	1
*	POWER SUPPLY RECEPTACLE	SAP24073	1
*	WIRE FOR CIRCUIT BOARD TO POWER SUPPLY	SAP2824	1
*	HEATER CIRCUIT BOARD	SAP2826	1
*	25 AMP OVERCURRENT PROTECTOR	SAP2530	1
*	THERMOSTAT WIRE	SAP25314	1
*	TOUCH SCREEN CONTROL PANEL	SAP70557	1
*	TOUCH SCREEN CONTROL PANEL FRAME	SAP2820	1
*	CONTROL PANEL WIRING HARNESS	SAP2822	1
*	CONTROL PANEL FUSE	SAP2823	1
*	SPEAKER	SAP2416	2
*	INTERIOR LIGHT FIXTURE	SAP2604	1
*	EXTERIOR LIGHT FIXTURES	SAP2605	5
*	COLOR THERAPY LIGHT	SAP24101	1
*	WIRE FOR COLOR THERAPY CONTROL PANEL	SAP2532	1
*	MOOD LIGHTING	SAP2815	1 SET
*	MOOD LIGHTING REMOTE	SAP2816	1
*	MOOD LIGHTING REMOTE BATTERY	SAP28161	1
*	VENTILATION COVER	SAP2817	1

REPLACEMENT PARTS (CONT.)

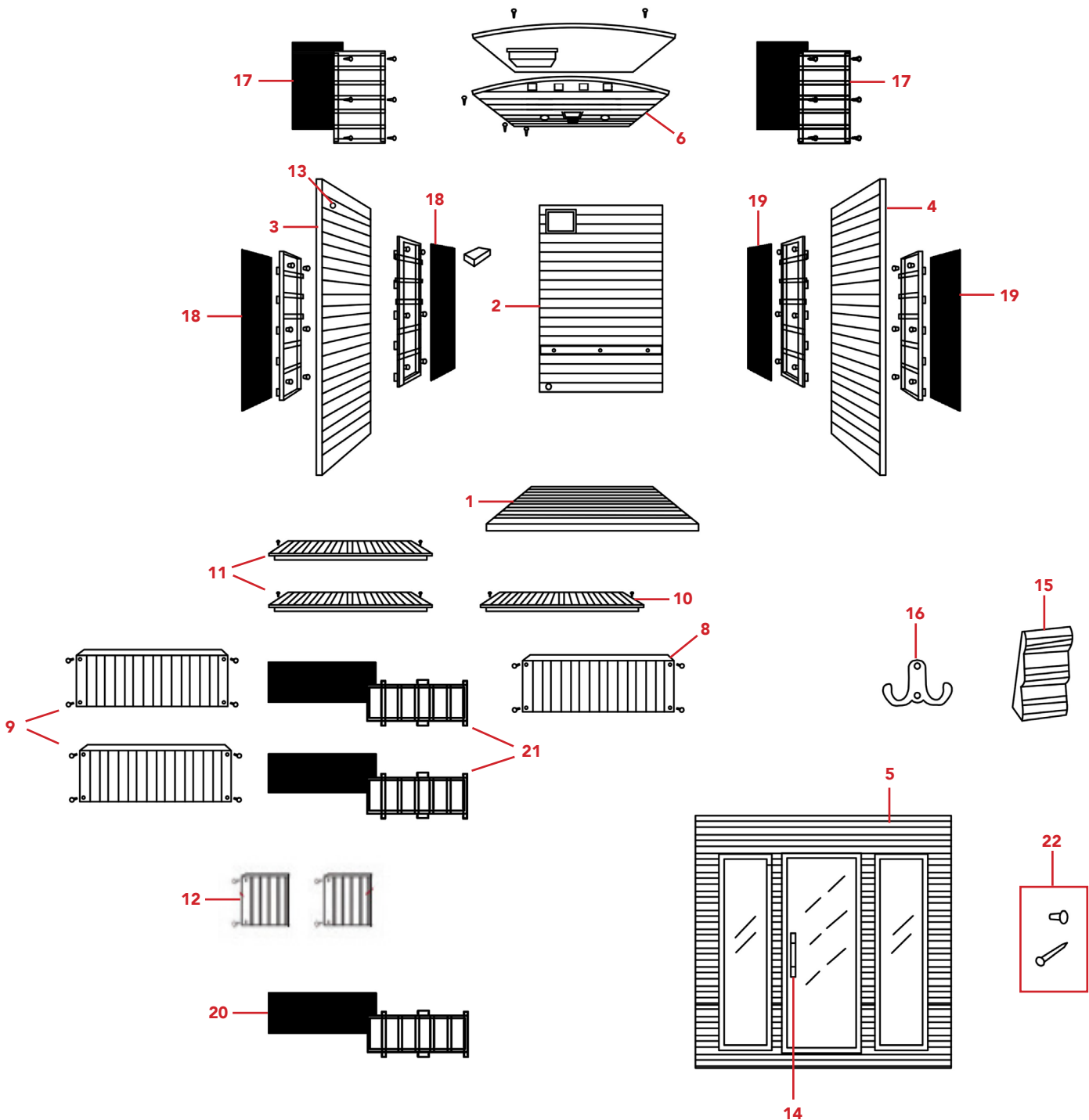
SA1322 4 TO 5-PERSON CEDAR ELITE SAUNA WITH CARBON HEATERS

REF. #	DESCRIPTION	PART NUMBER	QTY.
1	FLOOR	SAP2836	1
2	BACK PANEL	SAP2831	1
3	LEFT PANEL	SAP2832	1
4	RIGHT PANEL	SAP2833	1
5	FRONT PANEL with GLASS DOOR	SAP2830	1
6	ROOF	SAP2835	1
7	ROOF COVER	SAP2837	1
8	BENCH HEATER PANEL (LONG)	SAP2840	1
9	BENCH HEATER PANEL (SHORT)	SAP2841L or R	2
10	BENCH SEAT (LONG)	SAP2834	1
11	BENCH SEAT (SHORT)	SAP2838L or R	2
12	FRONT SIDE BENCH SUPPORT	SAP2839	2
13	OXYGEN IONIZER	SAP2409	1
14	DOOR HANDLE	SAP2812	1 SET
15	BACKREST	SAP2818	1
16	TOWEL HOOK	SAP2811	1
17	330W HEATER ELEMENT - BACK PANEL	SAP2422	2
18	330W HEATER ELEMENT - LEFT PANEL	SAP2422	2
19	330W HEATER ELEMENT - RIGHT PANEL	SAP2422	2
20	180W HEATER ELEMENT - BACK BENCH HEATER	SAP2419	1
21	80W HEATER ELEMENT - SIDE BENCH HEATER	SAP2420	2
22	2" (50mm) SCREW	SAP2411	17
22	1-1/8" (30mm) SCREW	SAP2411	6
22	3/4" (20mm) SCREW	SAP2411	20
*	GLASS DOOR	SAP2814	1
*	METAL GLASS CLIPS	SAP2537	2
*	DOOR MAGNETS	SAP25371	2
*	DOOR HINGES	SAP24154	2
*	BUCKLES	SAP2607	12
*	MAIN POWER CABLE	SAP2704	1
*	WOODEN COVER FOR POWER CABLE	SAP3128	1
*	POWER SUPPLY BOX	SAP7022	1
*	POWER SUPPLY RECEPTACLE	SAP24073	1
*	WIRE FOR CIRCUIT BOARD TO POWER SUPPLY	SAP2824	1
*	HEATER CIRCUIT BOARD	SAP2826	1
*	25 AMP OVERCURRENT PROTECTOR	SAP2530	1
*	THERMOSTAT WIRE	SAP25314	1
*	TOUCH SCREEN CONTROL PANEL	SAP70557	1
*	TOUCH SCREEN CONTROL PANEL FRAME	SAP2820	1
*	CONTROL PANEL WIRING HARNESS	SAP2822	1
*	CONTROL PANEL FUSE	SAP2823	1
*	SPEAKERS	SAP2416	2
*	INTERIOR LIGHT FIXTURE	SAP2604	1
*	EXTERIOR LIGHT FIXTURES	SAP2605	5
*	COLOR THERAPY LIGHT	SAP24101	1
*	WIRE FOR COLOR THERAPY CONTROL PANEL	SAP2532	1
*	MOOD LIGHTING	SAP2815	1 SET
*	MOOD LIGHTING REMOTE	SAP2816	1
*	MOOD LIGHTING REMOTE BATTERY	SAP28161	1
*	VENTILATION COVER	SAP2817	1

PARTS SCHEMATIC

SA7010/SA1315/SA1322

This drawing is for illustrative purposes only. It will not match your sauna exactly, but will indicate the location of similar parts. Illustrations are not to scale.



SAUNA ASSEMBLY INSTRUCTIONS

1. Begin assembly by determining an appropriate location for your sauna - see ASSEMBLY TIPS & WARNINGS (Page 3) for details. Place the FLOOR PANEL on the floor in this location.

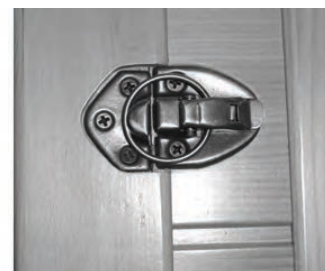


2. Place the BACK PANEL on the FLOOR PANEL, lining up the BACK PANEL against the floor trim piece on the backside of the FLOOR PANEL.



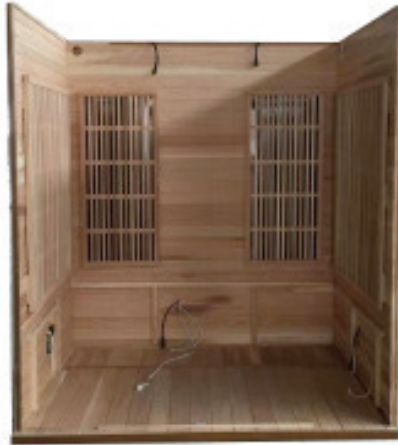
3. Place the RIGHT PANEL on the FLOOR PANEL in the same manner and buckle it into the BACK PANEL.

NOTE: When buckling the panels, make sure all the panels fit together snugly, with the side wall end fitting in the groove, and the outer trim overlapping the wall.



SAUNA ASSEMBLY INSTRUCTIONS (CONT.)

4. Place the LEFT PANEL on the FLOOR PANEL in the same manner and buckle it to the BACK PANEL.



5. Slide the BENCH SUPPORT HEATER PANEL (LONG) into place between the two LEFT and RIGHT PANELS. Connect the heater plug. *Note: It may be necessary to move a side wall out slightly to do this.*

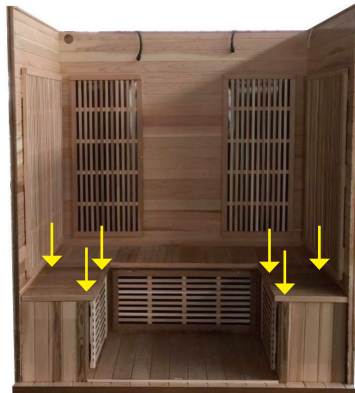
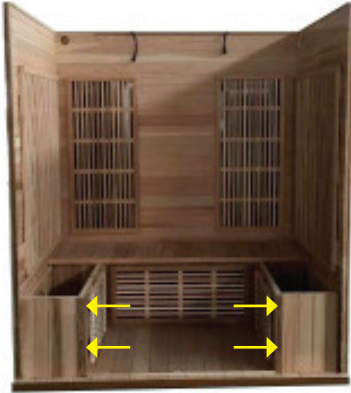


6. Place the two BENCH SUPPORT HEATER PANELS (SHORT) into place, one on each side, against the back SUPPORT HEATER PANEL (LONG). Connect the heater plugs.



SAUNA ASSEMBLY INSTRUCTIONS (CONT.)

7. Attach two BENCH SUPPORTS to the BENCH SUPPORT HEATER PANELS (SHORT) with 2" SCREWS. Attach each BENCH seat with 2" SCREWS.



8. Place the FRONT PANEL with GLASS DOOR on the front lip of the FLOOR PANEL and buckle it to the LEFT and RIGHT PANELS.

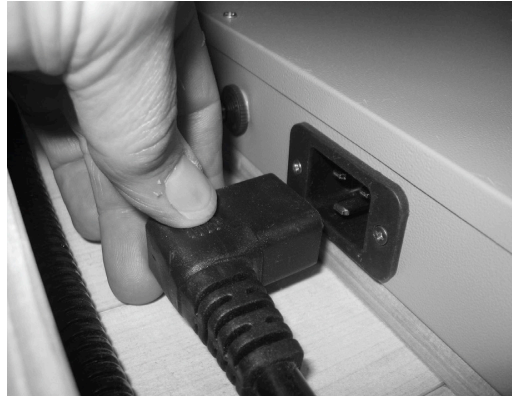


9. Lift the ROOF above the sauna, feeding the control panel and heater cables through the corresponding holes. Secure the ROOF to the sauna with 1-1/8" SCREWS. Connect the control panel wires, mood lighting, and heater plugs on the roof to the corresponding wire connections coming up through the walls and the control panel roof hole.



SAUNA ASSEMBLY INSTRUCTIONS (CONT.)

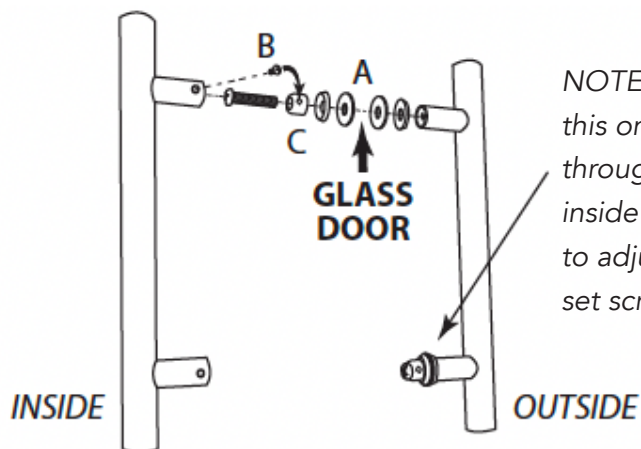
10. Feed the main power cable through the hole in the ROOF and plug it securely into the receptacle on the back of the POWER SUPPLY box. Secure the ROOF COVER with 3/4" SCREWS.



11. Connect the TOUCH SCREEN CONTROL PANEL as shown and mount the frame to the BACK PANEL with 2" SCREWS.



12. Attach the DOOR HANDLE to the GLASS DOOR by assembling parts (A) as shown (for the top and bottom of the handle, note the position of the glass door between parts), then insert the set screws (B) into the handle and screw it into the fitting (C).



NOTE: The outside of the handle will look like this on the top and bottom, once it is assembled through the glass holes, and before attaching the inside handle using the set screws. You may need to adjust the fittings (C) so they line up with the set screw holes before inserting the screws.

SAUNA ASSEMBLY INSTRUCTIONS (CONT.)

13. Remove the back cover of the OXYGEN IONIZER. Unwrap and install the fragrance patch, then reattach the back cover. Attach the OXYGEN IONIZER in the designated position with 3/4" SCREWS. Plug the power cable into the OXYGEN IONIZER.



14. Attach the TOWEL HOOK with 3/4" SCREWS. *Note: Attaching the hook is optional, but if you do, consider the position carefully before driving any screws into the sauna interior.*
15. Plug the main power cable into a dedicated outlet. *Note: No other appliances should share the same outlet or circuit with this sauna.*

CONGRATULATIONS!






The assembly of your sauna is now complete.

Please review the Assembly Tips and Warnings (Page 3) and Health & Safety Warnings (Page 4) before using your sauna.

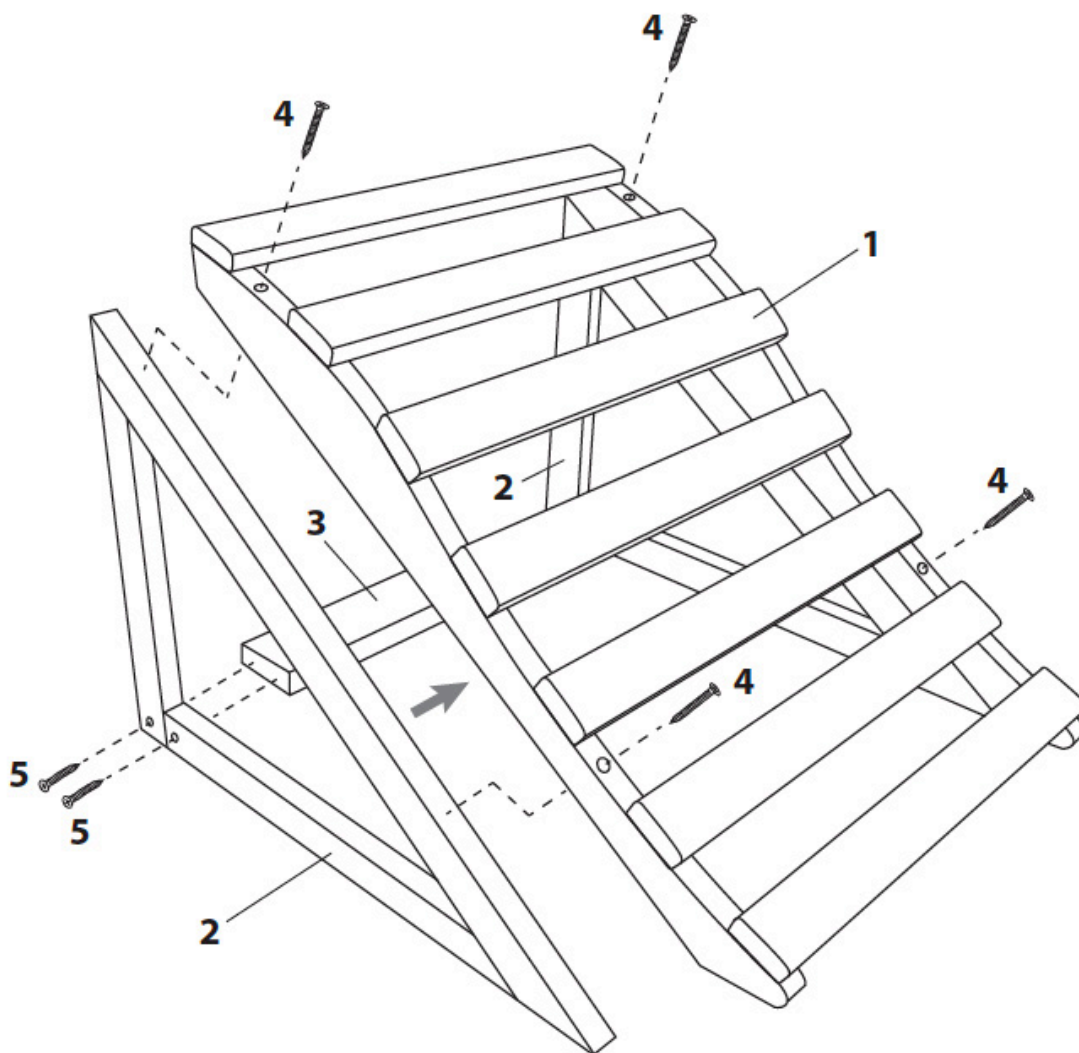
To ensure years of trouble-free use, follow the Cleaning & Maintenance (Page 20) guidelines carefully.

SA7010/SA1315/SA1322 BACKREST - SAP2818 ASSEMBLY INSTRUCTIONS

Images not to scale

1	SAP2818	2	SAP2818	3	SAP2818	4	SAP7019*	5	SAP7019*
									
x1		x2		x1		x4		x4	
Backrest		Side Support		Brace		2" (50mm) Screw		1-1/8" (30mm) Screw	

*Items included in Hardware Pack, SAP7019

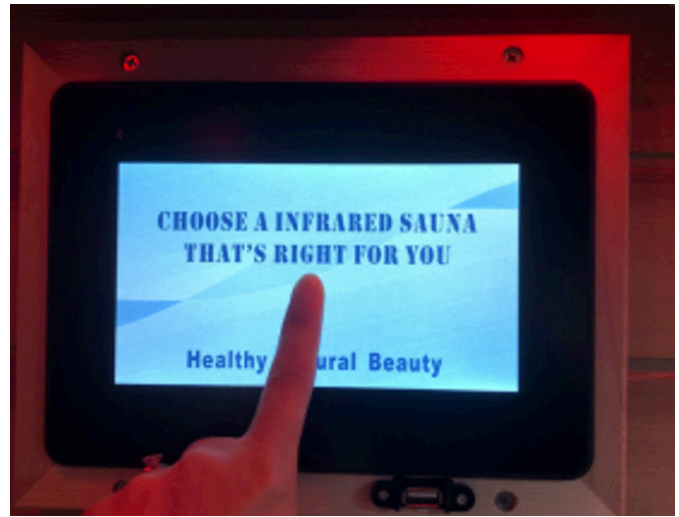


NOTE: Two 2 3/4" (70 mm) screws are included with the sauna in a separate bag for the installation of the control panel. These replace the 2" screws indicated in the manual.

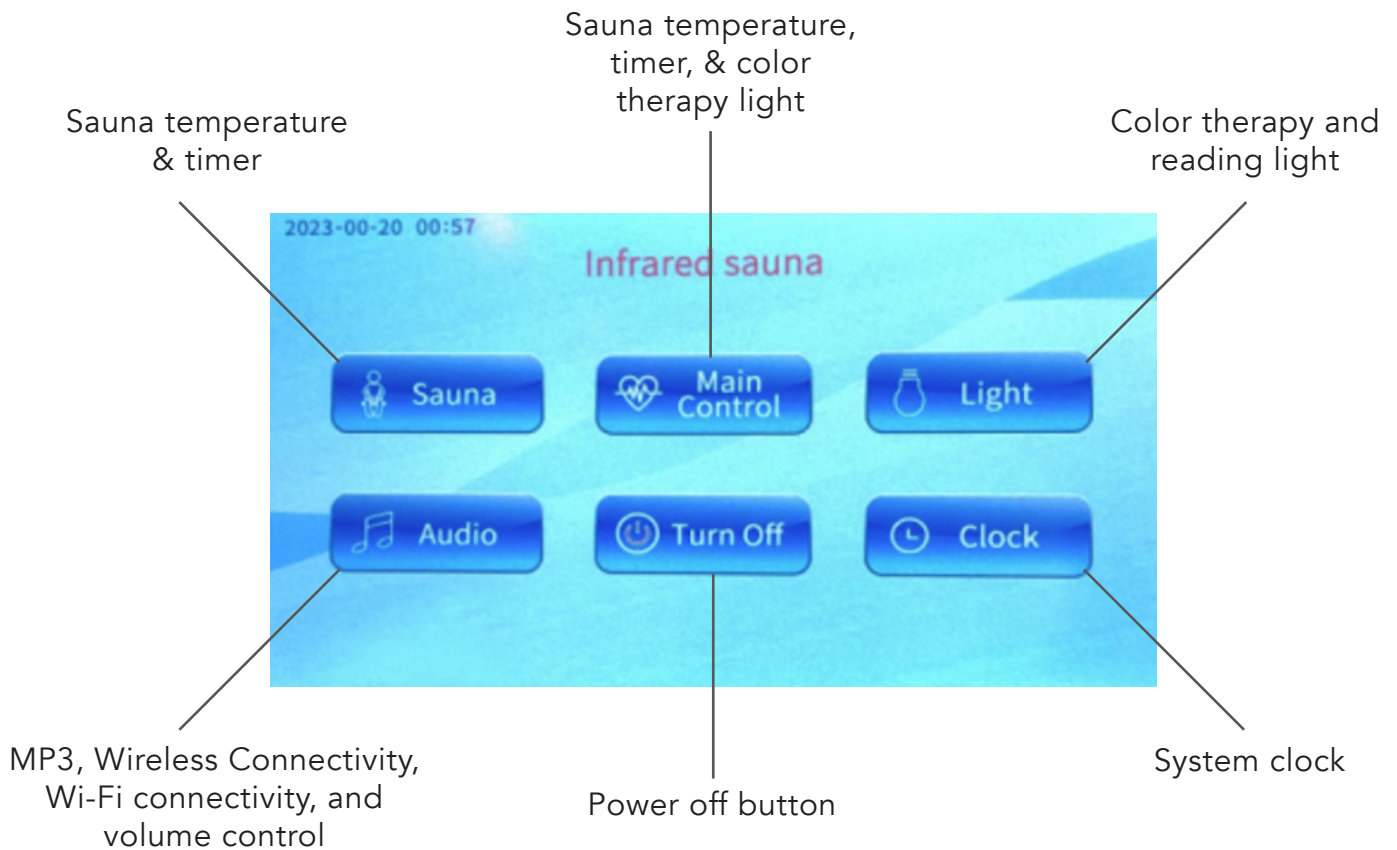
For replacement parts, please call our Consumer Hotline at 1-800-759-0977.

CONTROL PANEL INSTRUCTIONS

1. Press and hold the screen for five seconds to power on the control panel.



2. Refer to the following diagram below for the main menu options:

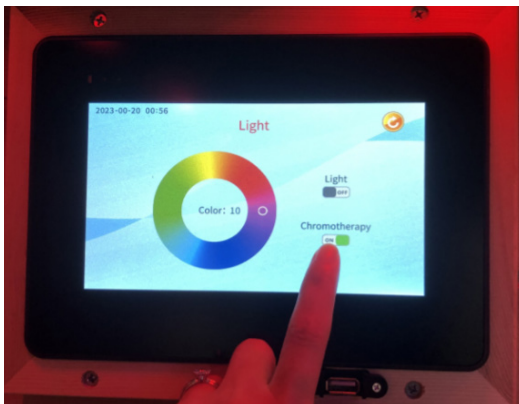


CONTROL PANEL INSTRUCTIONS (CONT.)

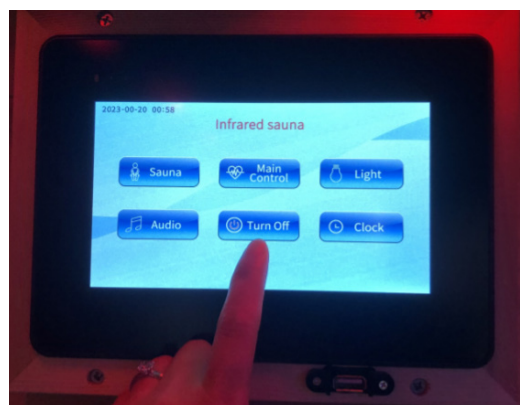
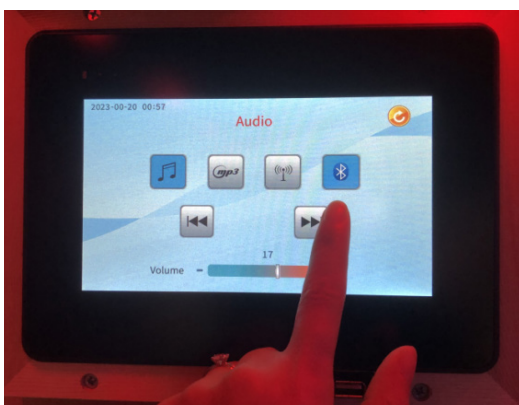
3. Press the sauna icon. Use the plus or minus buttons or the slide bar to adjust the temperature and the timer. Turn the reading light and chromotherapy light on and off with the toggle buttons. Select a color for the chromotherapy light from the options shown



4. Adjust the color of the chromotherapy light with the color wheel. Use the clock menu to adjust the time and date.



5. Press the audio button to connect your sauna to an audio device. Press the music button to turn on wireless connectivity. Press the wireless icon. Once it is flashing, press it to pair your device to the sauna. Press and hold the turn off button to power down the unit.



TROUBLESHOOTING GUIDE

WARNING!

- Always unplug the sauna and allow it to cool down before performing any maintenance.
- Repairs to the electrical components of the sauna should only be performed by a qualified service technician.
- Unauthorized repairs or alterations will void the manufacturer's warranty.

PROBLEM **THERE IS NO POWER TO THE SAUNA**

- Solution
1. Check that the main power cable is plugged into the wall outlet.
 2. Check that the circuit breaker for the outlet has not tripped. If the breaker has tripped, check that the amperage of the breaker is appropriate for your sauna.
 3. Check all connections to the power supply box.
 4. Check for damage to the main power cable; replace if necessary.
 5. Replace the power supply box, if necessary.

PROBLEM **ONE HEATER DOES NOT WORK**

- Solution
1. Check that all the connections are tight.
 2. Replace the heater element.

PROBLEM **NONE OF THE HEATERS WORK**

- Solution
1. Check that all the connections are tight.
 2. Replace the heater circuit board, if necessary.

PROBLEM **THE CONTROL PANEL DOES NOT WORK**

- Solution
1. Check that all the connections are tight.
 2. If the numbers are scrambled or the buttons are unresponsive, replace the control panel.
 3. If the temperature indicator does not work or reads “-” or “EP”, replace the control panel.

PROBLEM **THE LIGHTS ARE NOT WORKING**

- Solution
1. Check that all the connections are tight.
 2. If one light does not work, replace the light fixture.
 3. If neither the lights or the radio are working, replace the power supply box.

TROUBLESHOOTING GUIDE (CONT.)

PROBLEM THE SPEAKERS ARE NOT WORKING

Solution

1. Check that the volume is not turned all the way down and that the fader control is set correctly.
2. If only one speaker is working, check to see that the sound balance on the stereo is not set all the way to one side.
3. Check that all the connections are tight.
4. Replace the speaker, if necessary.

PROBLEM THE COLOR THERAPY LIGHTS ARE NOT WORKING

Solution

1. Check that all the connections are tight.
2. Replace the color therapy light or control panel, if necessary.

SAUNA USE DISCLAIMER

Always consult a health care provider who is knowledgeable in sauna use before using a sauna. Saunas are powerful devices and monitoring your progress by a professional that is trained in sauna use is always advisable. Variables of sauna therapy such as the health condition of the user, duration of sauna therapy, proper hydration, and electrolyte and mineral balance, must be properly considered and heeded before proceeding with sauna therapy. Blue Wave's products are not registered with the United States Food and Drug Administration (FDA) as medical devices. Consult your licensed health care provider to see if our saunas are right for you. Blue Wave Products and/or its partners, associates, etc. are not liable for the use of Blue Wave's products nor any incidental or consequential damages. Under no circumstances shall Blue Wave Products or any of its representatives be held liable for injury to any persons or damage to any property. Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. The FDA requires us to inform you that this product is not intended to diagnose or treat any disease or medical problem and is not a substitute for regular medical care from a licensed health care provider.

ENJOYING YOUR SAUNA

1. Prior to initial use, wipe down all interior surfaces of the sauna with a damp cloth.
2. Turn on the sauna and set the temperature to 104°F for one hour to burn off any factory dust.
3. Always drink plenty of water before, during, and after your sauna session to stay properly hydrated.
4. A normal sauna session should last 30 minutes or less.
5. Allow approximately 20 or 30 minutes for the sauna to warm up before entering.
6. Perspiration will begin within 15 to 25 minutes after entering the sauna.
7. Limit the use of lotions or oils on your body while using your sauna. These products can block your pores and limit perspiration, decreasing the effectiveness of your sauna session.
8. For spot treatment of a particular area, position that body part closer to the heater, allowing for deeper heating in that area.
9. During your sauna session, place towels on the bench seats and on the floor to absorb perspiration and maintain the cleanliness of your sauna.
10. Towel off excess perspiration during your sauna session to help your body perspire more freely.
11. Open the ceiling vent or the front door to allow fresh air into your sauna.
12. Allow your body to cool down following your sauna session, then rinse the perspiration off your body in a warm shower.

CLEANING & MAINTENANCE

1. Always unplug the sauna and allow it to cool down before performing any cleaning or maintenance.
2. Use furniture polish or furniture oil when cleaning the sauna exterior.
3. The sauna interior surfaces should only be wiped down with a damp cloth. Do NOT use chemicals, abrasive cleaners, or solvents on the unfinished interior wood.
4. As with all natural wood products, variations in the color and the grain as well as irregularities such as knots and fine cracks may be present. These characteristics are a part of the natural beauty of the wood and should not be considered defective.

SAUNA WARRANTY REGISTRATION CARD

1. This sauna has a 7-Year Limited Warranty against defects in material and workmanship from date of purchase. To receive the warranty, the card below must be completely filled out and returned within 30 days from the date of purchase. This 7-Year Limited Warranty covers the wood structure*. Heating elements and all electronics are covered by a 5-Year Limited Warranty. The radio/CD player (if included with your sauna) is covered by a limited 1-Year Warranty. The light bulbs and light fixtures are covered for 90 days.
2. This product is intended to be utilized for private, non-commercial use. Blue Wave Products' sauna must be used as directed in the Product Operation Manual. Utilization of non-Blue Wave Products replacement parts or repairs which are not done by or under the direction of Blue Wave Products shall also void any warranties/guarantees, expressed or implied.
3. This warranty does not cover defects or damage due to improper installation, alteration, accident, installation of unauthorized parts, or any other event beyond the control of the Blue Wave Products. Defects or damage resulting from misuse, abuse, or negligence will void this warranty. This warranty does not cover scratching or damage that may result from normal usage.
4. Please notify Blue Wave Products in advance of any sauna warranty claim prior to shipping the sauna back. Contact our warranty claim department at **warranty@bluewaveproducts.com**. This warranty becomes valid at time of purchase and terminates either by specified time frame listed above, owner transfer, or relocation.
5. This warranty is nontransferable and is expressly limited to the repair or replacement of the defective product. During the warranty period, Blue Wave Products shall repair or replace defective parts at no cost to the purchaser. Shipping charges and insurance are not covered and are the responsibility of the purchaser. Labor charges and related expenses for removal, installation, or replacement of the product or components are not covered under this warranty.
6. If the warranty claim department determines that the item must be returned, it must be returned with freight prepaid and a receipt showing date of purchase, purchase price, and the dealer from which the sauna was purchased. **No warranty claim will be honored without a receipt.**
7. Warranty claims will only be resolved with the repair of the current product or shipment of a replacement product or parts at the sole discretion of Blue Wave Products. NO REFUNDS will be given.
8. Blue Wave Products reserves the right to make substitutions to warranty claims if parts are unavailable or obsolete.
9. Blue Wave Products shall not be liable for loss of use of the product or other consequential or incidental costs, expenses, or damages incurred by the consumer of any other use. The user assumes all risk of injury resulting from the use of this product.
10. Improper installation, misuse, or damages resulting from acts of nature will render this warranty null and void.
11. This warranty is in lieu of all other warranties expressed or implied and no responsibility is assumed for future damage due to misuse. This sauna is intended for INDOOR USE ONLY – outdoor installation of the sauna WILL VOID THE WARRANTY. Additional actions that will void the warranty are: Use of lacquer or paints on any part of the sauna, placing the sauna on a non-approved surface, and using it outdoors.

* Surface cracks are NOT considered defects in material or workmanship, as they are normal characteristics of all wood. This includes minor cracks due to wood expansion and contraction. Note: since the wood used in construction has been kiln dried, a certain amount of expansion and contraction is expected in the wood within a sauna environment. Also, over time the sauna wood may darken or change color tones. This color change is considered normal aging and is not covered under warranty.

SAUNA WARRANTY REGISTRATION CARD (CONT.)

To send in this warranty card, fill it out, detach it, and mail it to the following address:

ATTN: Heatwave Sauna Warranty
Blue Wave Products
101 N. Raddant Rd.
Batavia, IL 60510

For further warranty information or inquiries, please call our Consumer Hotline 1-800-759-0977 or email at warranty@bluewaveproducts.com.



SAUNA WARRANTY REGISTRATION FORM

Date Purchased: _____ / _____ / _____

Name: _____

Address: _____

City/State/Zip: _____

Phone: () _____ Email: _____

Purchases from: _____

Item Number: _____ Purchase Price: _____

*To ensure product warranty, complete all information and mail this card
within 30 day of purchase.*